

WHAT IS CLAIMED IS:

1. A process for producing an ink-jet printer member which comprises melt-injecting into a mold in turn, a material for a plastics substrate and an elastic material composed of a thermoplastic elastomer to subject said materials to multi-color injection molding so that part of said plastics substrate and the elastic material layer are integrally composited.

2. A process for producing an ink-jet printer member which comprises placing in advance, a plastics substrate of a prescribed form in a mold, and melt-injecting an elastic material composed of a thermoplastic elastomer into said plastics substrate to subject said materials to insert molding so that part of said plastics substrate and the elastic material layer are integrally composited.

3. The process for producing an ink-jet printer member according to Claim 1, wherein a material for the plastics substrate is at least one member selected from the group consisting of styrenic resin, olefinic resin, polyamide resin, polyester resin, modified polyphenylene ether, acrylic resin, polyacetal and polycarbonate.

4 . The process for producing an ink-jet printer member according to Claim 2, wherein a material for the plastics substrate is at least one member selected from the group consisting of styrenic resin, olefinic resin, polyamide resin, polyester resin, modified polyphenylene ether, acrylic resin, polyacetal and polycarbonate.

5 . The process for producing an ink-jet printer member according to Claim 1, wherein the thermoplastic elastomer is at least one copolymer constituted of at least one polymer block containing a vinyl aromatic compound as a principal component and at least one polymer block containing a conjugated diene compound as a principal component.

6 . The process for producing an ink-jet printer member according to Claim 2, wherein the thermoplastic elastomer is at least one copolymer constituted of at least one polymer block containing a vinyl aromatic compound as a principal component and at least one polymer block containing a conjugated diene compound as a principal component.